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647.1701
Job Sheet 196733



Part No: 647.1701

Job Qty: 1 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 6/24/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER
DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	Small Fab - 2 - B4B	1 pcs	6/24/19	0.00 0.41	Small Fab - 1 - B4B	DAS 58 JUN 20 2019 9-89
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
130	QC 5	1 pcs	6/24/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
						DAS 40 JUN 21 2019 9-89
190	Small Fab - 3 - B4B	1 pcs	6/24/19	0.00 0.41	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS 58 JUN 21 2019 9-89
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
200	QC 5	1 pcs	6/24/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
						DAS 40 JUN 21 2019 9-89
210	Packaging 3-1 - Stock - B4B	1 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

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Container No: S192369



Part: 647.1701

Job No: 196733

Serial No/Batch: S192369

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/20/19

Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

010807
DAS
58
9-89 JUN 21 2019

220 QC 21 - SA 1 pcs 6/24/19 0.00 0.00

QC 21 - SA - 21
QC 21 - SA - 70
QC 21 - SA - 53

DAS
21
9-89 JUN 21 2019

Part Op 110 - (Pick Kit)

Descriptions: **120** - (Small Fab) 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: _____ ***
130 - (QC5- Inspect part completeness to step on W/O)
190 - (Small Fab) ASSEMBLE AS PER DWG
200 - (QC5- Inspect part completeness to step on W/O)
210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S104213
647.1713	Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S109115
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	S181001
MS21042-3	Nut use MS21042L3 per QSI 017	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S149299
MS27039-1-14	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S066160
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S167104
647.1710	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S157926
647.1711	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185348

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1710	1	1	0
	647.1711	1	3	0
	647.1712	1	5	0
	647.1713	1	7	0
	CR3213-4-4	22	93	0
	MS21042-3	1	518	0
	MS27039-1-14	1	95	0
	NAS1149F0332P	2	2,683	0
Part Specifications				
Specifications could not be found.				

Plex 6/20/19 10:55 AM dart.lacelle.linda

14 FOR P/N 647.1703 ASSEMBLY.

[illegible]